

**SPARE LEVEL DEFINITIONS**

The Printronix service model is for very little, if any, 'trunk stock' as contracted third-party repair agents are used exclusively for field service. Therefore, the spare part list will be divided into two sections:

- Level 1 Recommended for next day availability – fix 95% of calls
- Level 2 Additional available spares

**P7XXX RECOMMENDED FIELD SPARES:****A. Unique Spares for P7X05**

Level	Part Description	Part Number
1	Power Supply, P7X05/P7X10, PFC	250297-901
1	Ribbon Mask/Cover Assembly, P7X05	178311-901
1	Shuttle Assembly, P7X05 (RoHS)	250762-901
1	Shuttle Assembly, P7X05, 12 Mil (RoHS)	250766-001
1	Shuttle Assembly, Flat, P7X05	252746-901
1	Shuttle Assembly, Flat, P7X05, 12 Mil	252747-901
3	Hammerspring Assembly, 500	174965-901
3	Hammerspring Assembly, Thin, P7X05	252700-901
3	Hammerspring Assembly, Thin, P7X05, 12 Mil	252745-901

**B. Unique Spares for P7X10**

Level	Part Description	Part Number
1	Power Supply, P7X05/P7X10, PFC	250297-901
1	Ribbon Mask/Cover Assembly, P7X10	178310-901
1	Shuttle Assembly, P7X10 (RoHS)	250761-901
1	Shuttle Assembly, Flat, P7X10	252749-901
3	Hammerspring Assembly, 1000	174966-901
3	Hammerspring Assembly, Thin, P7X10	252715-901

**C. Unique Spares for P7X15**

Level	Part Description	Part Number
1	Power Supply, P7X15, PFC	250251-901
1	Ribbon Mask/Cover Assembly, P7X15	178309-901
1	Shuttle Assembly, P7X15	178893-901
1	Shuttle Assembly, P7X15 (RoHS)	250760-901
1	Shuttle Assembly, Flat, P7X15	252751-901
3	Hammerspring Assembly, 1500	174967-901
3	Hammerspring Assembly, Thin, P7X15	252723-901
3	Paper Ironer, Auxiliary, Spare	176630-901

#### D. Unique Spares for P7220

Level	Part Description	Part Number
1	Motor Assy, Paper Feed, w/ Pulley, (20)	177482-001
1	Power Supply, P7X20, PFC	250410-901
1	Ribbon Mask/Cover Assembly, P7X20	178308-901
1	Shuttle Assembly, P7X20	178892-901
1	Shuttle Assembly, P7X20 (RoHS)	250759-901
1	Tractor Set, Ironer Roller, P7X20 (Blue)	179061-901
2	Fan Assy, Hammerbank, 20	173427-901
3	Cable Assy, H/B, Dual Power, Long, 20	173215-901
3	Cable Assy, P/S I/O (Phase Driver Control), 20	176601-901
3	Hammerspring Assembly, 20S	174514-901
3	Hammerspring Assembly, Thin, P7X20	252735-901
3	Paper Ironer, Auxiliary, Spare	176630-901

#### E. Unique Spares for P70XX ZTP

Level	Part Description	Part Number
1	Motor Assy, Paper Feed, ZTP (w/ Pulley)	177917-901
1	Paper Out Assy, ZTP, V2, Spare	252028-901
3	Field Kit, Hardware, ZTP	178717-001
3	Field Kit, Leaf, Paper Guide, ZTP	250088-001
3	Top Cover, Base Assy, Stealth Black, ZTP	179972-901

#### F. Unique Spares for P7X00HD

(Not including applicable unique spares listed for P7220 in Section D)

Level	Part Description	Part Number
1	Ribbon Mask/Cover Assembly, P7X00HD	251665-901
1	Shuttle Assembly, P7X00HD	251425-901
1	Shuttle Assembly, P7X00HD (RoHS)	251446-901
3	Hammerspring Assembly, P7X00HD	251426-901

#### G. Unique Spares for P7000HDZT

(Not including applicable unique spares listed for P70XX ZTP in Sections D and E)

Level	Part Description	Part Number
1	Ribbon Mask/Cover Assembly, P7X00HD	251665-901
1	Shuttle Assembly, P7X00HD	251425-901
1	Shuttle Assembly, P7X00HD (RoHS)	251446-901
3	Hammerspring Assembly, P7X00HD	251426-901

#### H. Level 1 Spares, P7XXX (05/10/15/20)

Level	Part Description	Part Number
1	IC, Non-Volatile Memory, 32K X 8, (NVRAM)	204550-901
1	Motor Assy, Paper Feed, w/ Pulley, 05/10/15	178046-001
1	Motor Assy, Paper Feed, LG, 05/10/15	178535-901
1	Motor Assy, Paper Feed, w/ Pulley, (20)	177482-001
1	Motor Assy, Platen, V3	179638-901
1	Motor Assy, Ribbon w/ Hub (Blue)	179073-901
1	PCI-CT PCBA, LF, V3 (RoHS)	179913-901
1	PCI-NIC Subassy, w/ MAC Addr, P7 (RoHS)	250678-901
1	PCI-Wireless Subassy, P7 (RoHS)	250675-901
1	Power Supply, P7X05/P7X10, PFC	250297-901
1	Power Supply, P7X15, PFC	250251-901
1	Power Supply, P7220, PFC	250410-901
1	PPC Subassy, P7, V5 (RoHS)	250298-901
1	PPC Subassy, P7, V6	253081-901
1	Ribbon Mask/Cover Assembly, P7X05	178311-901
1	Ribbon Mask/Cover Assembly, P7X10	178310-901
1	Ribbon Mask/Cover Assembly, P7X15	178309-901
1	Ribbon Mask/Cover Assembly, P7220	178308-901
1	Ribbon Mask/Cover Assembly, P7X00HD	251665-901
1	SDRAM DIMM, MEM, 32Mb, PC100 (RoHS)	250489-901
1	Sensor Assy, Ribbon Minder/Barcode	179526-901
1	Shuttle Assembly, P7X05 (RoHS)	250762-901
1	Shuttle Assembly, P7X05, 12 Mil (RoHS)	250766-901
1	Shuttle Assembly, Flat, P7X05	252746-901
1	Shuttle Assembly, Flat, P7X05, 12 Mil	252747-901
1	Shuttle Assembly, P7X10 (RoHS)	250761-901
1	Shuttle Assembly, Flat, P7X10	252749-901
1	Shuttle Assembly, P7X15	178893-901
1	Shuttle Assembly, P7X15 (RoHS)	250760-901
1	Shuttle Assembly, Flat, P7X15	252751-901
1	Shuttle Assembly, P7X20	178892-901
1	Shuttle Assembly, P7X00HD	251425-901
1	Shuttle Assembly, P7X00HD (RoHS)	251446-901
1	SIMM, Flash, 8 Mb, 120ns, 72 Pin, P7000	250488-902
1	SIMM, Flash, 16 Mb, 120ns, 72 Pin, P7000	250488-903
1	Switch Assy, Platen, 05/10/15/20	179334-001
1	Switch Assy, Paper Motion/Paper Out Detector	152415-901
1	Switch Assy, Paper Out, Black Back, Slotted	170172-001
1	Tractor Set, Non-Roller, STD, 05/10/15 (Blue)	179065-901
1	Tractor Set, Ironer Roller, P7220 (Blue)	179061-901

### I. Level 2 Spares, P7XXX (05/10/15/20)

Level	Part Description	Part Number
2	Belt, Timing, .080P, 100 Teeth (Paper Feed)	108664-903
2	Belt, Timing, 312 W, 87 Teeth (Platen Drive)	141516-901
2	Control Panel Assy, Cabinet, V3 (RoHS)	250483-901
2	Control Panel Assy, Pedestal, V3 (RoHS)	250483-902
2	Fan Assy, Card Cage/Exhaust	150261-901
2	Fan Assy, Hammerbank, 05/10/15	152416-901

2	Fan Assy, Hammerbank, 20	173427-901
2	Magnetic Pickup Assy	150281-901
2	Overlay, Control Panel, English, P7000	177436-001
2	Platen Stop Assembly	178705-901
2	Ribbon Guide, LH/RH Field Kit, P7000	178995-001

### J. Level 3 Spares, P7XXX (05/10/15/20)

Level	Part Description	Part Number
3	AC Assy Field Kit	153502-001
3	Adapter Assy, DB-25/F to DB-9/M	179655-901
3	Anti-Static Brush, Fabric, No Wire, P7000	252442-901
3	Cable Assy, 2-Pin Jumper, 5/10/15/20	154470-001
3	Cable Assy, Card Cage Fan	152422-901
3	Cable Assy, Centronics I/O	152439-901
3	Cable Assy, CN/DP Adapter, External	154695-001
3	Cable Assy, Control Panel	152440-901
3	Cable Assy, Dual Hmrbnk Pwr Long, 20	173215-901
3	Cable Assy, Exhaust Fan	152424-901
3	Cable Assy, Hammerbank Logic	152421-901
3	Cable Assy, Hammerbank Power	164805-901
3	Cable Assy, MPU	152425-901
3	Cable Assy, P/S I/O (Phase Driver Control), 20	176601-901
3	Cable Assy, Ribbon Motor, Extension	154067-001
3	Cable Assy, Shuttle Motor Drive	152420-901
3	Caster Kit, Field, Pedestal	179162-001
3	Caster w/ Brake, Cabinet	141278-901
3	Caster w/o Brake, Cabinet	141278-902
3	Chain Assy Field Kit	153778-001
3	Circuit Breaker	142013-901
3	Covers, Platen and Paper Feed, Field Kit	153488-001
3	Front Door Assembly, Stealth Black	177502-901
3	Gas Spring Assy (Dashpot Kit)	107961-905
3	Ground Clip, Hardened and Dimpled	174457-901
3	Hammerspring Assembly, 500	174965-901
3	Hammerspring Assembly, Thin, P7X05	252700-901
3	Hammerspring Assembly, Thin, P7X05, 12 Mil	252745-901
3	Hammerspring Assembly, 1000	174966-901
3	Hammerspring Assembly, Thin, P7X10	252715-901
3	Hammerspring Assembly, 1500	174967-901
3	Hammerspring Assembly, Thin, P7X15	252723-901
3	Hammerspring Assembly, 20S	174514-901
3	Hammerspring Assembly, Thin, P7X20	252735-901
3	Hammerspring Assembly, P7X00HD	251426-901
3	Hinges, Left/Right, Pedestal, Spares Kit	253272-001
3	Ironer Assy, Reverse Paper Feed	150957-901
3	Ironer, Assy, Auxiliary, P7X15, P7220	176630-901
3	Lid Assembly, Pedestal, Field Kit	179163-001
3	Pedestal Base Assy Field Kit	179164-001
3	Plate, LH, Hinge, Friction, Pedestal	178646-001
3	Plate, RH, Hinge, Friction, Pedestal	178647-001
3	Platen	112657-901
3	Platen Hardware Kit	177558-001
3	Rear Door Assembly, Stealth Black	177541-901
3	Re-Ship Kit, Cabinet with Power Stacker	164222-001

3	Re-Ship Kit, Cabinet without Power Stacker	153019-001
3	Re-Ship Kit, Pedestal	179165-001
3	Re-Ship Kit, Pedestal with ZT Option	250243-001
3	Shroud Assy, P7000 (incl. Paper Scale)	179128-901
3	Splined Shaft Assy, (Blue Handle)	178988-901
3	Spring, Hammerbank	153537-001
3	Support Shaft, Rigid Mount	173137-001
3	Tolerance Ring	204155-001
3	Top Cover Assembly, Cabinet, Stealth Black	177505-901
3	Top Cover Assembly, Pedestal, Black	179193-901
3	Window, Cabinet, P72XX, 18 X 8 X .25	131803-904
3	Wire Form, Paper Path, V2 Field Kit	175680-001

### K. P7XXX SureStak Stacker Spares

Level	Part Description	Part Number
1	Control Panel Assy, Power Stacker	250676-901
1	Drive Roller Shaft Assy	158736-901
1	Ground Clip, Dimpled	175726-901
1	Motor, Drive Roller	158446-001
1	Motor (Paddle, Elevator)	173530-001
1	Paper Motion Detector Field Kit	170289-001
1	Pulley, Timing Belt	178058-001
1	Reed Switch Assy, Limit, SPST, NC	204234-001
1	Sensor Assy, Paper Motion Detector	170295-001
1	Timing Belt	202716-001
2	Anti-Static Brush, Power Stacker	158313-001
2	Cable Assy, Elevator I/O	174759-001
2	Cable Assy, Logic, PPC PSA3	176029-001
2	Cable Assy, Power, Power Stacker	174414-001
2	Cable Harness, Frame	173824-001
2	Cable Harness, Rail, Vertical, Stacker	173823-001
2	Compression Spring	176781-001
2	Constant Force Spring (w/ Spool) Kit	178839-001
3	Chain Assy, Power Stacker	151527-905
3	Fence, Paper	174570-001
3	LED, IR, Rectifier	202729-001
3	LED, IR, T-1¼	202727-001
3	Photodarlington, NPN, Rectifier, Clear	202728-001
3	Power Stacker Assy Field Kit (incl Control Panel)	179829-001
3	Switch, Rocker, SPST, Mom, Norm Close	204235-001
3	Tent, Paper, Power Stacker	173864-901

### L. P7XXX Printer Field Upgrade Kits

Level	Part Description	Part Number
Option	Field Kit, 10/100 Base T, External	250827-901
Option	Field Kit, 10/100 Base T, PCI PSA3, Internal	251611-001
Option	Field Kit, CT Interface, PCI PSA3	250990-001
Option	Field Kit, CT Interface, PCI PSA3 w/ Stacker	176830-001
Option	Field Kit, Full Conversion, Power Stacker	179828-001
Option	Field Kit, Slotted, Black Back Form	170172-001

