



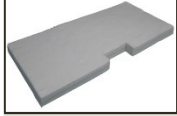





Recommended Preventive Maintenance/Consumable replacement

Part	Part S/N	Roll-Roll Operation usage (≥ 80%)			Roll-to-Cut/Present-to-Present usage (≥ 80%)		
		Every 1M inches	Every 2.5M inches	Every 5M inches	Every 1M inches	Every 2.5M inches	Every 5M inches
	Preventive Maintenance interval	Every 1M inches	Every 2.5M inches	Every 5M inches	Every 1M inches	Every 2.5M inches	Every 5M inches
	MM007-65502 - Assembly Sled (MM) or MM007-65515 – Assembly Wiper Roller (microfiber roller)	Inspect	Replace		Replace		
	VMAG1-70077 – Aerosol Fan Guard		Replace			Replace	
	MM007-64506 – Cutter Assembly Module		Inspect/ Replace	Replace	Inspect/ Replace		
	MM007-10005 – Absorber Waste Ink			Inspect/ Replace			Inspect/ Replace
	MM007-65524 – Assembly Lifter Motor with Cover		Vacuum/ Clean encoder		Vacuum/ Clean encoder		
	Input media sensor, Transmission/reflective sensors, output sensor	Clean			Clean		
	VMAG1-60008 Assembly Output Management		Inspect/ Replace	Replace	Inspect/ Replace		